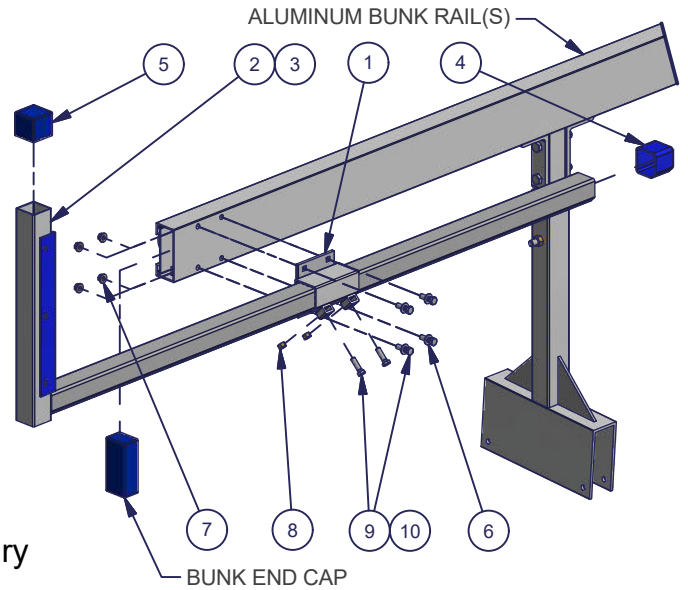


## Pontoon Bunk Stop (Pair)

### Instructions

Part # 1028923

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	1028914	Wdmt Pocket Pontoon Bunk Stop
2	1	1028915	Wdmt Pontoon Bunk Stop Right
3	1	1028916	Wdmt Pontoon Bunk Stop Left
-	1	1028922	Bolt Bag - Pontoon Bunk Stop
4	2	1000984	Cap Blue Five Sided 2.0x2.0x2.0
5	2	1001815	Cap Blue #14 - 2.0x2.0x2.0
6	8	1002599	Washer Flat 3/8 SS
7	8	1001802	Nut Flange 3/8-16 Brass
8	4	1001803	Nut Hex 3/8-16 Brass
9	12	1001958	Bolt Hex 3/8 - 16 X 1.250 SS
10	8	1001961	Bolt Carriage 3/8-16 X 3.00 SS



Failure to follow instructions may result in personal injury and may invalidate the applicable warranty.

**Step 1.** Drill out the bunk shore side end cap rivets and remove end cap on both bunk rails -or- carefully pull top of end cap off of bunk and hold cap out of the way for assembly.

**Step 2.** Measure 2" inches from the shore side end of both left and right bunk rails, make a mark on the inner side of both rails.

**Step 3.** Using item 1 (wdmt bunk pocket) as a template, align top of item 1 flush with top of bunk (oriented as shown). Mark all four hole placements.

**Step 4.** Using a 7/16" drill bit, drill holes at all four markings made in Step 3 on both bunk rails.

**Step 5.** Align item 1 with holes drilled in bunk rails. Insert 3/8 x 1-1/4 hex bolts with flat washers through mounting holes of item 1.

**Step 6.** Using the 3/8" brass flange nuts, fasten item 1 onto the bunks. Tighten fasteners securely once all four nuts have been started loosely onto all bolts.

**Note:** It may be easiest to fasten the inner most fasteners first, followed by the outer fasteners. A box end wrench works well to hold the flange nut in place while aligning and threading bolt into nut.

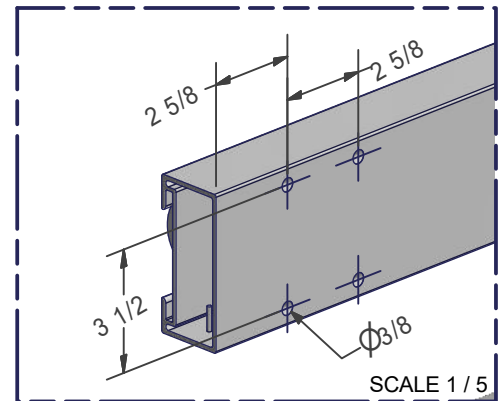
**Step 7.** Insert two 3/8 brass hex nuts into nut pockets of item 1, install 3/8 x 1-1/4 bolts into nuts.

**Step 8.** Replace bunk rail end caps, or slip back into place.

**Step 9.** Insert items 2 and 3 (left and right bunk stop) into item 1.

**Step 10.** Install items 4 and 5 bunk stop end caps, onto ends of bunk stops.

**Step 11.** Adjust both left and right bunk stops equally to the proper location for pontoon placement and secure locking bolts.



**NOTE:** When installing bunk stops on wood bunks, follow similar mounting procedure. The difference being the use of the provided 3/8 x 3.0" carriage bolts, instead of the 3/8 x 1.25" bolts. Install the carriage head from the outside edge of bunk face. Tighten until carriage head is recessed into wood as to not damage the pontoon's floats.