

Vertical Corner Bumper

Instructions

- Part #: 1028069 (Blue)
- Part #: 1028070 (Black)
- Part #: 1028071 (White)
- Part #: 1028072 (Tan)
- Part #: 1030667 (Gray)

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	1028066	Wdmt Vertical Corner Bumper
2	4	1000868	Gray Cap 2 X 2 X 2
3	2	1004259	Blue Bumper
-	2	1004261	Black Bumper
-	2	1004258	White Bumper
-	2	1004260	Tan Bumper
-	2	1030665	Gray Bumper
4	6	1001805	Nut Nyloc 3/8-16 Brass
5	6	1002599	Washer Flat 3/8 SS
6	10	1001956	Bolt Carriage 3/8-16 x 1.0 SS 304
7	2	1003119	Slider Leg 37.75" Vert. Roto Bumper
8	4	1001802	Nut Flange 3/8-16 Brass

Failure to follow instructions may result in personal injury and may invalidate the applicable warranty.

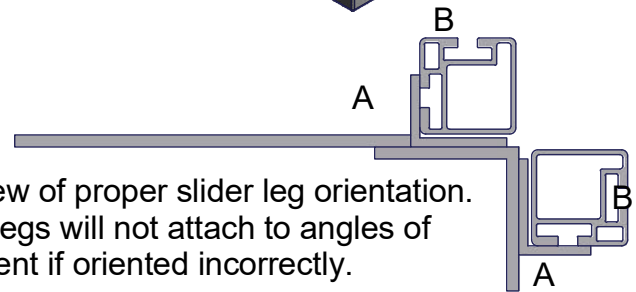
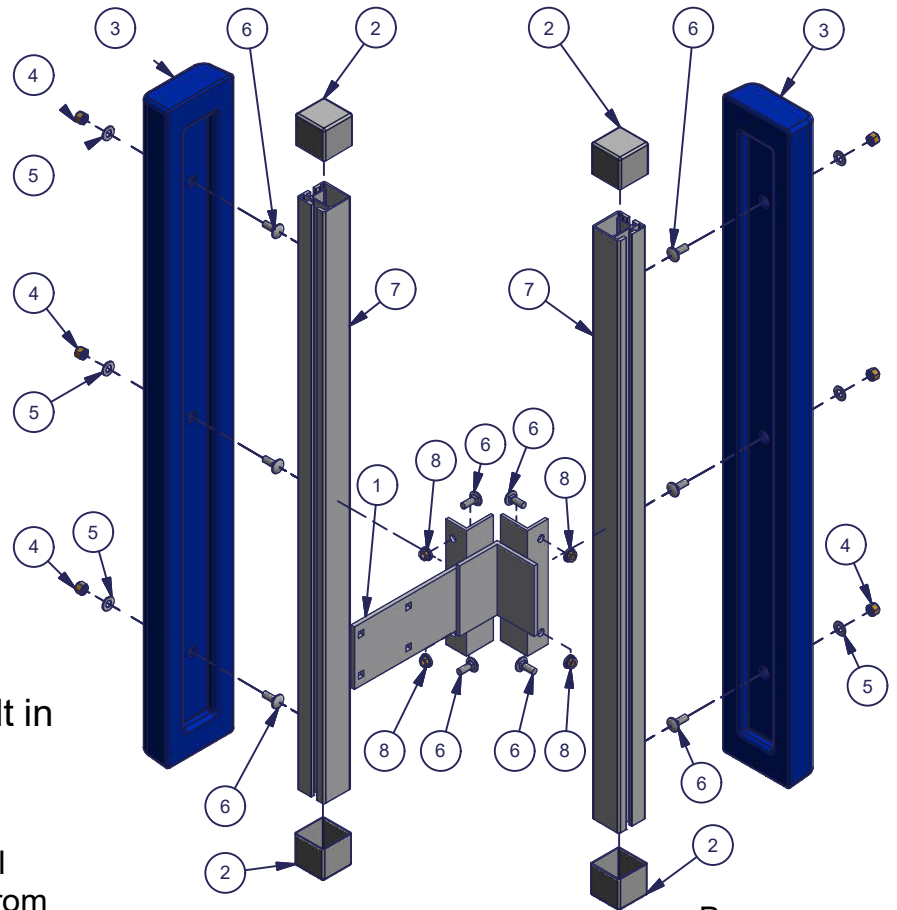
Step 1. Attach accessory bracket to vertical bumper bracket weldment using hardware from accessory bracket 3/8 x 1 carriage bolts and 3/8 flange nuts.

Step 2. Slide two carriage bolts into T-slot "A" of each slider leg. (**Note:** Refer to top view to the right for proper slider leg orientation.) Adjust carriage bolts to insert through drilled angles of weldment. Set slider leg to desired height and secure using 3/8 brass flange nuts on each carriage bolts.

Step 3. Slide three more 3/8 x 1 carriage bolts into the other t-slot "B" of each slider leg. Place gray caps over top and bottom end of slider legs.

Step 4. Place bumpers over slider leg, lining up the three carriage bolts in the slider leg with the holes in the bumper. Secure in place with three 3/8 flat washers and three 3/8 nyloc nuts for each bumper.

Step 5. Attach bracket to dock. Slide assembly back so inside angle rest against leg pocket of dock.



Top view of proper slider leg orientation. Slider legs will not attach to angles of weldment if oriented incorrectly.

Note: Vertical Corner Dock Bumper will be attached to one of four different type of Accessory Dock Connectors in order to be attached to your dock. Below is a list of the four different types of docks and the required bracket.

Dock Type	Bracket Part Number
RS4 Dock	1006706
RS7 Dock	1006708
TS9 Dock	1006730