

## Poly Swim Raft w/3 Step Ladder

### Instructions

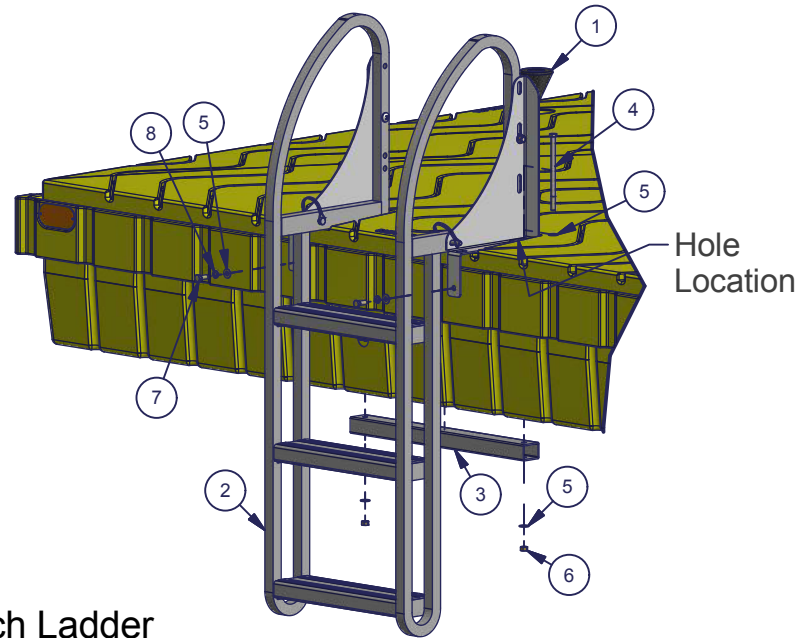
Part #: 1007970 - Yellow  
 1007980 - Grey  
 1024603 - Tan

Failure to follow instructions may result in personal injury and may invalidate the applicable warranty.

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	1005615	3 STEP LADDER FRAME LEFT
2	1	1005616	3 STEP LADDER FRAME RIGHT
3	3	1005785	Prt Ladder Step 15.0
4	12	1001950	Bolt Carriage 1/4-20 x .75 SS 304
5	12	1001797	1/4" NUT BRASS
6	2	1002469	POLY WASHER 3/8 ID X 1"OD X .093
7	2	1000338	Pin Snap 3/8 x 1.75
8	4	1002599	Washer Flat 3/8 SS
9	2	1001805	Nut Nyloc 3/8-16 Brass
10	1	1001778	Ladder Pivot Left
11	1	1001779	Ladder Pivot Right
12	2	1002426	BOLT 3/8" x 2.0 PHILLIPS MACH SCREW

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	1001094	Swim Raft Rubber Anchor Hold
2	1	1007634	3 Step Pivoting Ladder
3	1	1004979	Ladder Brace
4	2	1002447	3/8 X 6-1/2 Hex Bolt
5	6	1002599	3/8" Washer
6	2	1001805	3/8 Nyloc Nut
7	2	1002419	3/8 X 1 Hex Bolt
8	2	1002596	3/8 Lock Washer

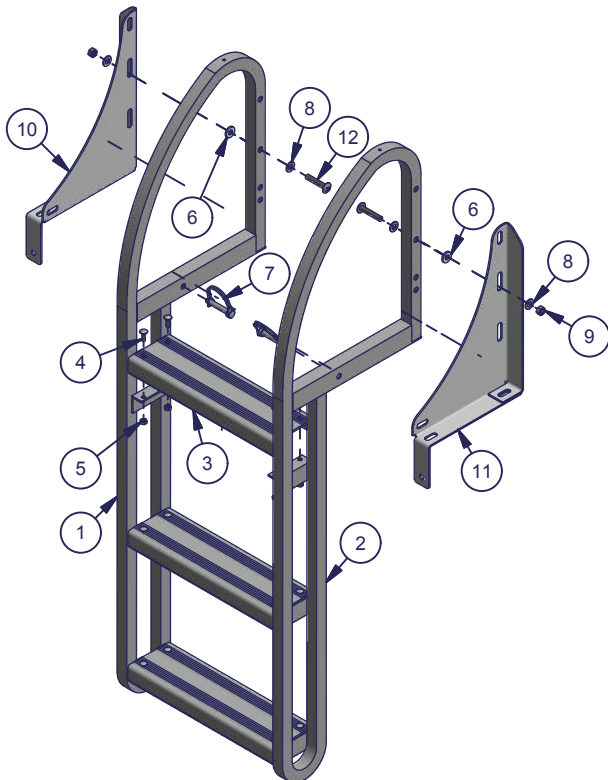
See 1006596 - Pivoting Ladder instructions for assembly and operating steps.



### Attach Ladder

**Step 1.** The rear of each Ladder Pivot is bolted through the hole marked on the drawing as Hole Location. Two 3/8" x 6-1/2" bolts and two 3/8" washers are placed through the rear of each ladder pivot. The bottoms of the two bolts are secured through a Ladder Brace using two 3/8" washers and two 3/8" Nyloc nuts.

**Step 2.** The front of each Ladder pivot is bolted into a threaded insert molded into the raft using two 3/8" x 1" bolts, two 3/8" washers and two 3/8" lock washers on top.



# SWIM RAFTS

## Attach Anchor Ring

**Step 1.** One end of the 15' rope is threaded through the cone shaped thru-hole in the raft from the bottom up through the top. Next thread the rope through the rubber cone and tie a couple knots so the rope will not pull through the cone.

**Step 2.** The Anchor Ring is then threaded on the 15' rope.

**Step 3.** The loose end of the rope is then attached in the same manner as the other end to the other side of the raft through the second rubber cone.

**Step 4.** The anchor rope is attached to the Anchor Ring. The purchaser provides the anchor rope and the anchor. Anchor rope should be rope and not chain.

**NOTICE** The anchor tie downs should not be used to pull the raft through the water behind a boat or onto shore. If the raft is exposed to heavy or continuous wave action, a rope snubber should be added to the anchoring line to help absorb the shocks.

**WARNING** Never jump or dive into the water before the entire subsurface area has been checked for depth. Consult local authorities for ordinances regarding proper placement and anchoring of swim raft. Manufacturer recommends removing swim raft from water when not in use. **ALWAYS PUT SAFETY FIRST!**

