

# BOAT LIFT ACCESSORIES

## 1000lb Bunk Brackets

### Instructions

Part #: 1006953

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	1005603	Bunk Bracket 1000 lb
-	1	1002233	Bolt Bag
2	4	1001793	Nut Square 1/2-13 Brass
3	4	1002558	Set Screw 1/2-13 x 1.5 SS 304 Cup Point
4	4	1002427	Bolt Hex 3/8-16 x 2.5 SS 304
5	4	1001802	Nut Flange 3/8-16 Brass
6	2	--	Bunk Sold Separately

Failure to follow instructions may result in personal injury and may invalidate the applicable warranty.

**Step 1.** Insert the square Brass Nut and place into slot of the Bunk Bracket and start the Set Screw on all four brackets. Leave loose until bunks are in desired position.

**Step 2.** Slide all four Bunk Brackets on the top of the front and rear rack beams. Do not tighten.

**Step 3.** Place the bunk board (sold separately) into the top slot of the Bunk Bracket. Position the board so there is an equal distance of overhang on the front and back of the rack frame. Use the holes located in the Bunk Bracket as a template to drill 7/16" holes through the bunk boards.

**Step 4.** Tighten the bunk boards to the Bunk Bracket with one 3/8" x 2-1/2 Hex Bolt and Brass Flange Nut in all four locations.

**Step 5.** Set the Bunk Brackets for the width of your watercraft and so that the watercraft will be centered on the lift and tighten the four Set Screws. To ensure the bunks are centered on the lift, measure from the corner of the rack frame to each Bunk Bracket.

