

Heavy Duty Pipe Bracket with Connector

Instructions

Part #: 1022952

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
-	1	1023356	Pipe Bracket Large
1	2	1001986	UHMW 7.0 x 7.0 Wear Plate
2	8	1002419	Bolt Hex 3/8 x 1.0 SS
3	8	1002599	Washer Flat 3/8 SS
-	1	1006631	Poly Connector Kit 2 ft
-	2	1004512	Poly Connector Rod w/ Hardware
4	1	1001025	Bolt Hex 5/16 x 4.5 SS
5	1	1001026	Washer Rectangular SS 1/8 x 2 x .75
6	1	1002566	Screw Oval #12 x 1.0 SS
7	1	1007918	Poly Connector Rod 13.875
8	1	1002606	Washer Lock 5/16 SS
-	1	1007996	Poly Connector Pair 2ft
9	1	1003470	Poly Connector 21.0 Bottom
10	1	1003469	Poly Connector 21.0 Top

Failure to follow instructions may result in personal injury and may invalidate the applicable warranty.

NOTICE Check pile guide for a 1/8" hole 7/16" from the top centered on the side that mates to the dock section. Be sure the guide is oriented so the hole is above the water if applicable.

Step 1. Set the wear plates into the top and bottom of the pipe bracket. Secure each wear plate with four 3/8 flat washers and four 3/8 x 1 hex bolts as shown.

Step 2. Loosely assemble the connector. Insert the poly connector rods through the bottom of the bottom connector. Secure in place with the #12 x 1 oval screws as shown.

Step 3. Insert the 5/16 x 4-1/2 hex bolt through the 5/16 lock washer, 1/8 x 2 x .75 rectangular washer, and through the top of the top connector. Thread the bolts into the poly connector rod about 1/4 inch. Just enough to hold in place.

Step 4. Place the heavy duty pipe bracket in desired place. Secure in place with the previously assembled connector. When in desired location tighten the 5/16 x 4-1/2 hex bolts to 20 ft/lbs.

Note: The hole in the wear plates may not allow an auger tip (sold separately PN: 1026396) through the plates. If this occurs you may have to place the pipe bracket over the pipe before attaching to the dock.

