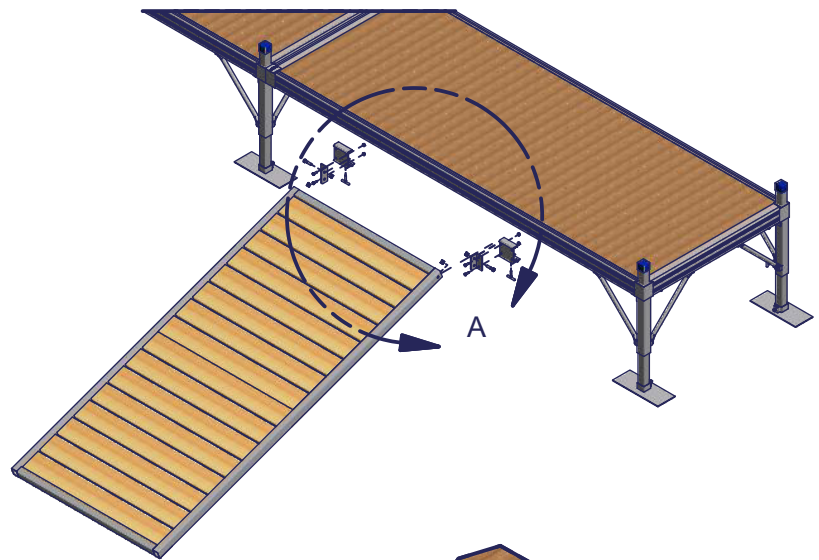


RAMPS & GANGWAYS

Ramp Connection to Side of Dock Kit Instructions

Part #: 1006538

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	1003233	Connection Angle
2	4	1002419	Bolt 3/8 x 1.0
3	2	1002379	Bolt 1/2 x 2.0 (Included in Ramp Bolt Bag)
4	4	1001793	Nut Square 1/2 (Included in Ramp Bolt Bag)
5	4	1001802	Nut Flange 3/8 (Included in Ramp Bolt Bag)
6	2	--	Bracket (Sold Separately)
7	2	1000876	T-Handle (Sold Separately)
8	1	--	Ramp (Sold Separately)
9	1	--	Infinity Dock (Sold Separately)



Failure to follow instructions may result in personal injury and may invalidate the applicable warranty.

Step 1. Thread T-Handle into Bracket.

Step 2. Attach each Connection Angles to one Bracket using two 3/8 x 1.0 Hex Bolts and two 3/8 Flange Nuts.

Note: Make sure to configure so you will have a left and right bracket.

Step 3. Insert 1/2 x 2.0 Hex Bolt through top hole in Connection Angle. Thread one 1/2 Square Nut onto the 1/2 x 2.0 Hex Bolt.

Note: Bracket flat surface is the top and the bottom has the T-handle bolt.

Step 4. Insert 1/2 Square Nuts into tubes of Ramp Frame.

Note: Reinforcement plates are not used on 4' x 4' ramps.

Step 5. Insert 1/2 x 2.0 Hex Bolt from Step 3 into hole in Ramp Frame and through and thread into 1/2 Square Nut and tighten together 1/2 Square Nuts.

Step 6. Set Bracket flange into channel in top of dock in desired position and pivot accessory bracket down and tighten T-handle bolts. As shown in Detail "B".

