

Docks and Gangways Hinge Bolt Bag

Instructions

Part #: 1004466

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	1001798	Nut 1/4 Nyloc
2	2	1014210	Bolt 1/4 x 1.75
3	2	1004465	Pin 12.0
4	20	1002422	Bolt 3/8 x 1.25

Failure to follow instructions may result in personal injury and may invalidate the applicable warranty.

Step 1. Attach Hinge A to one Dock or Gangway and Hinge B to the opposite Dock.

Note: RS4 Docks and Gangways: secure each Hinge with five 3/8 x 1-1/4 Hex Bolts - as shown. RS7, TS9 and FTS9 Docks: secure each Hinge with nine 3/8 x 1-1/4 Hex Bolts - as shown.

Step 2. Connect Hinge A to Hinge B together and secure with two 12.0 Pins, two 1/4 x 1-3/4 Hex Bolts and two 1/4 Brass Nuts - as shown.

Note: Hinge A has four 3" Pillow Block hinges. Hinge B has two 3" Pillow Blocks and one 22-7/8" Pillow Block. Any style of Hinge A will connect to any style of Hinge B.

Annual Inspection

Inspect Pillow Block Hinges annually for excessive wear and cracked welds. Make sure all hardware is tight and undamaged. Replace components as necessary.

1003826 - Hinge A - RS4/Gangway	1006696 - Residential Gangway Hinge to Poly Dock
1003827 - Hinge B - RS4/Gangway	1006697 - Residential Gangway Hinge to RS7
1003828 - Hinge A - RS7	1006698 - Residential Gangway Hinge to Seawall
1003829 - Hinge B - RS7	1006699 - Residential Gangway Hinge to TS9
1003830 - Hinge A - TS9	1006705 - Continuous Hinge - RS4 (Res. Gangway)
1003831 - Hinge B - TS9	1006707 - Continuous Hinge - RS7
1003832 - Hinge B - Seawall	1006728 - Continuous Hinge - TS9
1003833 - Hinge A - Poly Dock	
1003834 - Hinge B - Poly Dock	

1006645 - Continuous Hinge - Poly Dock (**not covered in this instruction**)
 1004467 - Bolt Bag - Continuous Hinge 06 - Poly Dock
 1004468 - Bolt Bag - Hinge Res. Gangway to Poly Dock

