Docks and Gangways Hinge Bolt Bag
Instructions
Part #: 1004466

<table>
<thead>
<tr>
<th>ITEM</th>
<th>QTY</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>2</td>
<td>1001798</td>
<td>Nut 1/4 Nyloc</td>
</tr>
<tr>
<td>2</td>
<td>2</td>
<td>1014210</td>
<td>Bolt 1/4 x 1.75</td>
</tr>
<tr>
<td>3</td>
<td>2</td>
<td>1004465</td>
<td>Pin 12.0</td>
</tr>
<tr>
<td>4</td>
<td>20</td>
<td>1002422</td>
<td>Bolt 3/8 x 1.25</td>
</tr>
</tbody>
</table>

Failure to follow instructions may result in personal injury and may invalidate the applicable warranty.

Step 1. Attach Hinge A to one Dock or Gangway and Hinge B to the opposite Dock.

**Note:** RS4 Docks and Gangways: secure each Hinge with five 3/8 x 1-1/4 Hex Bolts - as shown.
RS7, TS9 and FTS9 Docks: secure each Hinge with nine 3/8 x 1-1/4 Hex Bolts - as shown.

Step 2. Connect Hinge A to Hinge B together and secure with two 12.0 Pins, two 1/4 x 1-3/4 Hex Bolts and two 1/4 Brass Nuts - as shown.

**Note:** Hinge A has four 3" Pillow Block hinges.
Hinge B has two 3" Pillow Blocks and one 22-7/8" Pillow Block. Any style of Hinge A will connect to any style of Hinge B.

**Annual Inspection**
Inspect Pillow Block Hinges annually for excessive wear and cracked welds. Make sure all hardware is tight and undamaged. Replace components as necessary.

1003826 - Hinge A - RS4/Gangway
1003827 - Hinge B - RS4/Gangway
1003828 - Hinge A - RS7
1003829 - Hinge B - RS7
1003830 - Hinge A - TS9
1003831 - Hinge B - TS9
1003832 - Hinge B - Seawall
1003833 - Hinge A - Poly Dock
1003834 - Hinge B - Poly Dock
1006645 - Continuous Hinge - Poly Dock (not covered in this instruction)
1004467 - Bolt Bag - Continuous Hinge 06 - Poly Dock
1004468 - Bolt Bag - Hinge Res. Gangway to Poly Dock